

**Southwest Windpower, Inc.**  
Renewable Energy Made Simple

**Owners Manual**  
Installation, Operation and Maintenance



**WHISPER WIND GENERATORS**  
MODEL Whisper 200  
For the \*NEW\* Whisper Controller



**Southwest Windpower, Inc.**

1801 W Route 66

Flagstaff, Arizona 86001

Phone: (520)-779-9463

Fax: (520)-779-1485

Email: [info@windenergy.com](mailto:info@windenergy.com) Web page: <http://www.windenergy.com>

**IMPORTATEUR OFFICIEL FRANCE**

S.A.R.L CAPENERGIE, Mas d'alhem - 34150 - La Boissière - France  
Tél : 04 67 56 77 91 - Fax : 04 67 55 52 25, E-Mail : [info@capenergie.fr](mailto:info@capenergie.fr)  
[www.capenergie.fr](http://www.capenergie.fr)

© 1 April 2000 Southwest Windpower , Inc

All Right Reserved

WIND GENERATOR SERIAL NUMBER \_\_\_\_\_

***Southwest Windpower, Inc.***  
**Renewable Energy Made Simple**

**Owners Manual**  
**Installation, Operation and Maintenance**



**WHISPER WIND GENERATORS**  
**MODEL 200**  
For the **\*NEW\*** Whisper Controller

***Southwest Windpower, Inc.***  
**1801 W Route 66**  
**Flagstaff, Arizona 86001**  
Phone: (928)-779-9463  
Fax: (928)-779-1485

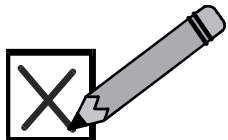
Email: [info@windenergy.com](mailto:info@windenergy.com)  
Web page: <http://www.windenergy.com>

© January 2005 Southwest Windpower, Inc  
All Right Reserved

WIND GENERATOR SERIAL NUMBER \_\_\_\_\_

# Table of Contents

<b>INTRODUCTION</b>	<b>3</b>
<b>1. INSTALLATION</b>	<b>7</b>
<b>2. PURCHASE BATTERIES OF PROPER SIZE</b>	<b>7</b>
<b>3. SETTING TURBINE VOLTAGE</b>	<b>8</b>
<b>4. CHOOSE BATTERY LOCATION</b>	<b>10</b>
<b>5. WIND GENERATOR ELECTRICAL TESTS</b>	<b>11</b>
<b>6. MOUNT WIND GENERATOR ON TOWER</b>	<b>12</b>
<b>7. WHISPER CONTROLLER - MOUNTING</b>	<b>13</b>
<b>8. WHISPER CONTROLLER - WIRING</b>	<b>13</b>
<b>9. WHISPER CONTROLLER DISPLAY INSTALLATION</b>	<b>15</b>
<b>10. INSTALL TAIL ASSEMBLY</b>	<b>16</b>
<b>11. INSTALL BLADES AND NOSE CONE</b>	<b>17</b>
<b>12. BECOMING FAMILIAR WITH THE WHISPER CONTROLLER</b>	<b>18</b>
<b>13. MAINTENANCE - MONTHLY</b>	<b>23</b>
<b>14. MAINTENANCE - ANNUAL</b>	<b>24</b>
<b>15. TROUBLESHOOTING AND REPAIR</b>	<b>26</b>
<b>16. MECHANICAL REPAIR AND REPLACEMENT</b>	<b>31</b>



## **FOLLOW STEP-BY-STEP INSTALLATION**

LOOK FOR THE SHADED BOXES AND FOLLOW THE STEPS IN ORDER. CHECK THE PROVIDED BOX WHEN COMPLETE.

## **SUGGESTED TOOLS AND EQUIPMENT YOU WILL NEED**

Round or Half Round File	Pliers
Carpenters Level (optional)	Metric Wrenches and Sockets
Torque Wrench w/ 9/16" socket	Large Adjustable Wrench
Blue Loctite 242	Tubing or Pipe for Tower
Sawhorse	Hex Wrenches (metric and standard)
Electrical Wire (see p. 6)	Ground Rod and Clamp
Wire Connectors (preferably copper split bolts)	Soldering Iron and Solder
Pipe Insulation (to prevent wire "rattle" inside pole)	Electrical tape
3/8" Drill Motor	3/8" or 10mm Metal Cutting Drill Bit

## WELCOME TO YOUR RENEWABLE ENERGY SYSTEM!

### **ELECTRICITY FROM THE WIND AND SUN:**

Renewable electric power systems provide independent (no utility grid!) electric power for boats, homeowners, farms, villages and commercial applications such as telecommunications. If utility power is available, your renewable energy system can reduce the electric bill and with a battery system provide back up electricity during storms or line failure. The most common sources of renewable electric power in these systems are small wind powered generators and solar photovoltaic (PV) modules that convert sunlight directly to electricity. Renewable means power sources that do not deplete the world's finite fossil fuel resources, do not pollute or warm the atmosphere and do not generate hazardous waste. Electricity means your children can study at night for a better future and you can benefit from appliances, power tools and communication technologies that make life easier and more rewarding. Nearly three billion people in the world do not have electricity and by necessity most will ultimately get their electricity from renewable resources to the benefit of everybody. You are a pioneer and part of the solution!

### **BEFORE YOU BEGIN:**

Read this entire manual. Identify and note your model wind generator where it appears in this manual. Following the instructions and recommendations in this manual will help assure safe and enjoyable use of your new renewable energy system.

**SAFETY INFORMATION: These systems present mechanical, electrical and chemical (battery) hazards that can be life threatening. The tower or support structure could fall and cause injury or death and property destruction. A component of the wind generator could come loose causing injury or death and property destruction. Contact with the high speed propeller can result in severe injury or death. High voltage from the wind generator or the inverter can cause injury or electrocution. A severe chemical burn including blinding can occur from a battery explosion or contact with the sulfuric acid in a lead-acid battery.**

These conditions are addressed in the following safety messages:

**STOP! DANGER!** It is your responsibility to obtain all required permits and engineering certifications for your tower and tower location. Soil and wind conditions vary and towers and tower foundations must be designed for your specific location. Tower must not be able to fall on occupied buildings, neighbor's property or power lines. Tower climbing is dangerous and should be attempted only by experienced personnel using proper safety equipment. A fold-over tower can eliminate climbing. Locate your mounting mast (tower) well away from occupied buildings and power lines; a minimum of 100m (300 ft) is recommended.

**STOP! DANGER!** If the generator appears or sounds loose in the tower or is making an unusual sound, the condition must be corrected immediately. A loose generator or component will soon damage itself further and may fall from the tower or lose parts that could be lethal. Never stand in line with an spinning propeller.

**STOP! DANGER!** Provide climbing protection against all unauthorized persons or children. Never allow an untrained person or someone without the proper safety equipment to climb the tower. Always stop the propeller before climbing the tower. Both falling from the tower and contact with the spinning propeller can be lethal.

**STOP! DANGER!** High voltage systems (that is, systems with battery voltages of 64 volts and above or the primary side of any system with a transformer) represent a dangerous shock hazard and could be lethal. All high voltage systems should be wired and maintained by a qualified and licensed electrician.

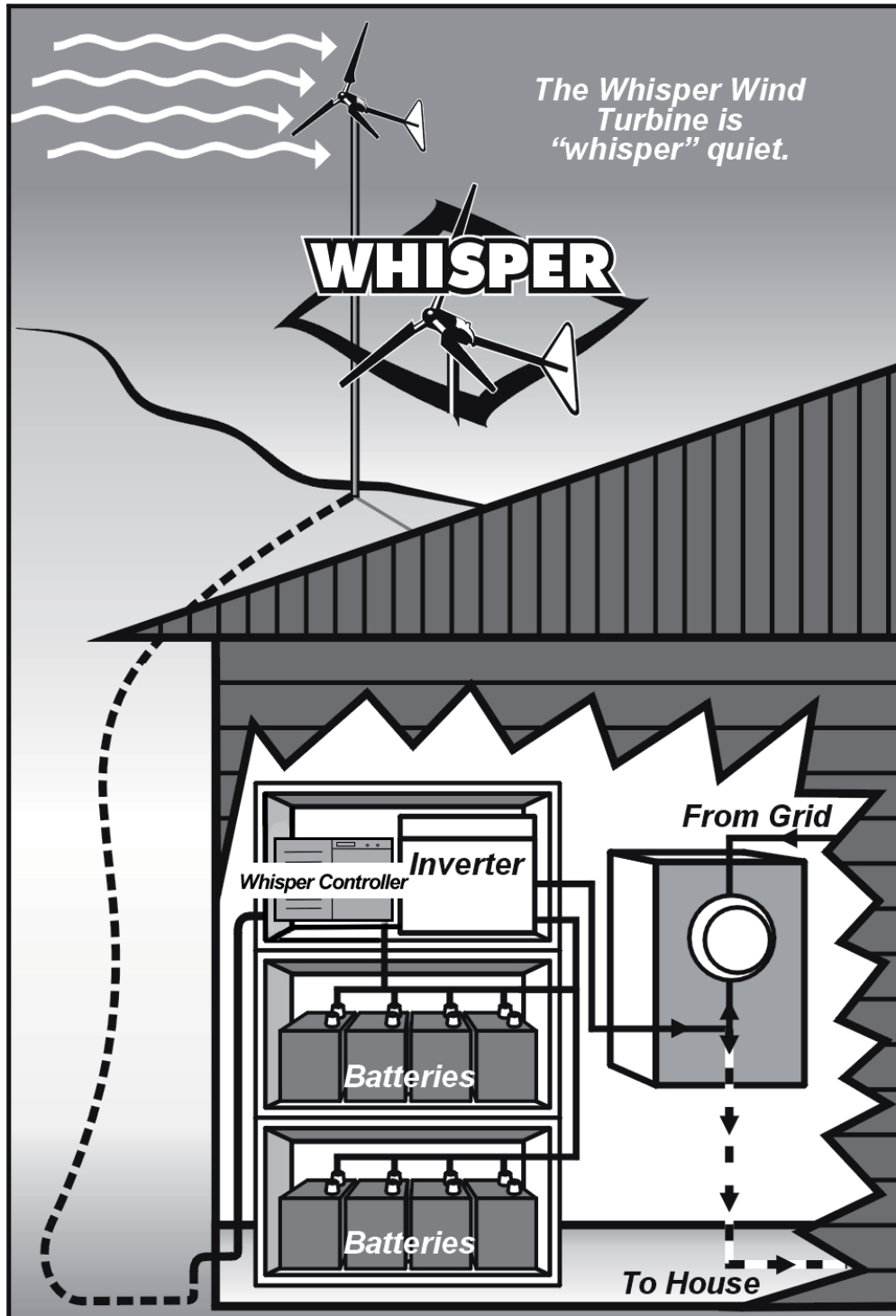
**STOP! DANGER!** Batteries may emit explosive and irritating gas while charging. Never turn on a light switch or make any other electrical connection or light a match or make any type of spark near a recently-charged battery. Use protective gloves and eyeglasses when working around a battery. Turn off all loads, wear safety glasses, and look away when making a final battery connection.

**STOP! DANGER!** NEVER place objects on top or near the Whisper Controller enclosure. These devices must dissipate heat as part of normal operation. FAILURE AND FIRE can result if airflow is blocked.

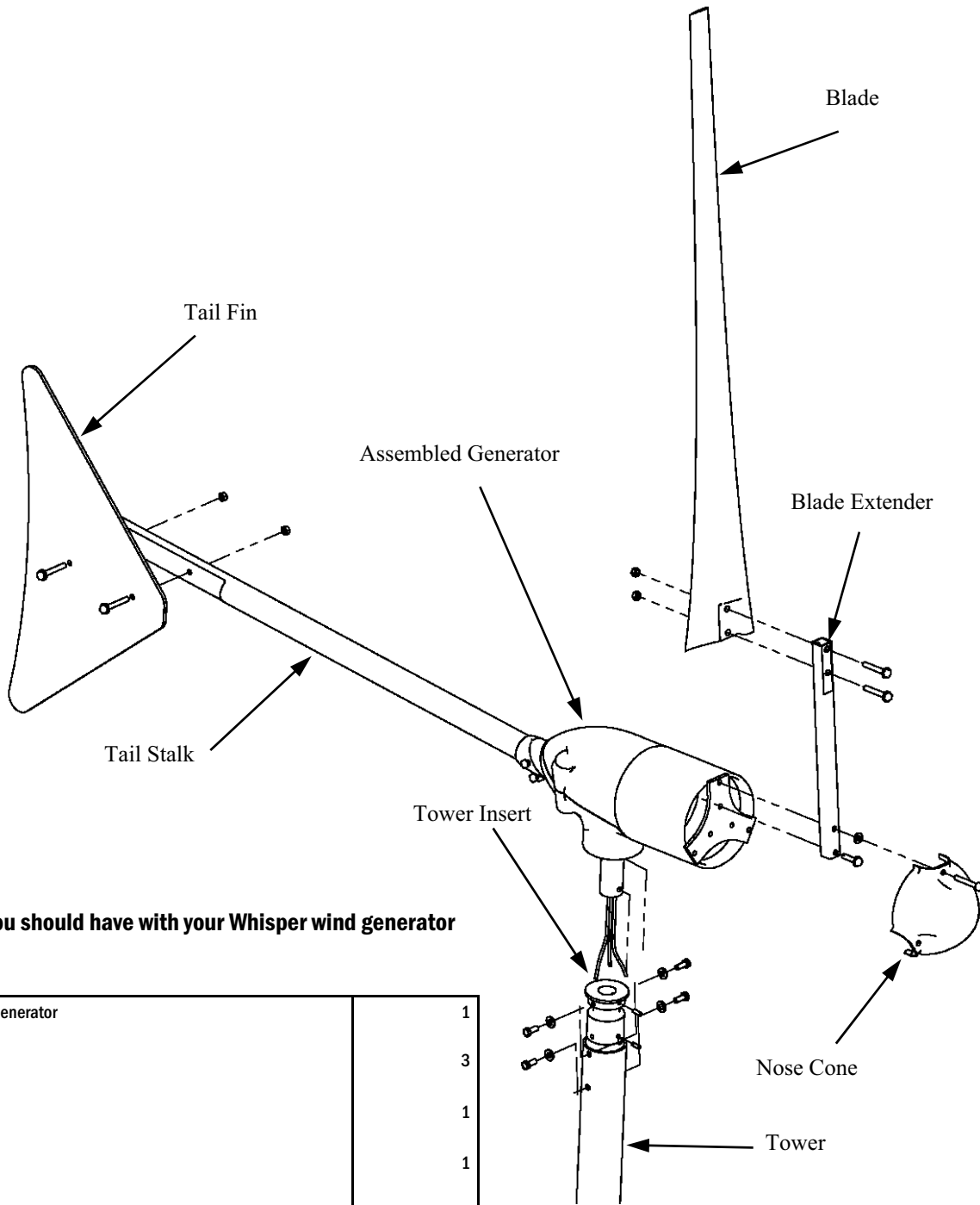
## DESCRIPTION OF SYSTEMS

The illustration below depicts a typical installation. For more information regarding specifications of wind, wind/solar and inverter systems, contact Southwest Windpower. Note that the illustration below is for information purposes only. See the appropriate section to properly wire your own wind system.

**Whisper Wind Generators (Whisper 100 and 200)** include the Whisper Controller System Center. The user supplies the battery, tower, inverter and wiring. During windless periods, solar panels may supplement your usage of renewable energy. Solar PV (photovoltaic) panels make electricity directly from sunlight. Batteries store electricity so you have power during windless and sunless periods as well as periods of high demand. A deep cycle type of battery must be used. If you have the wind generator only, use this manual to help size the battery and inverter.



**Overview of Wind Generator  
Whisper 200 Shown**

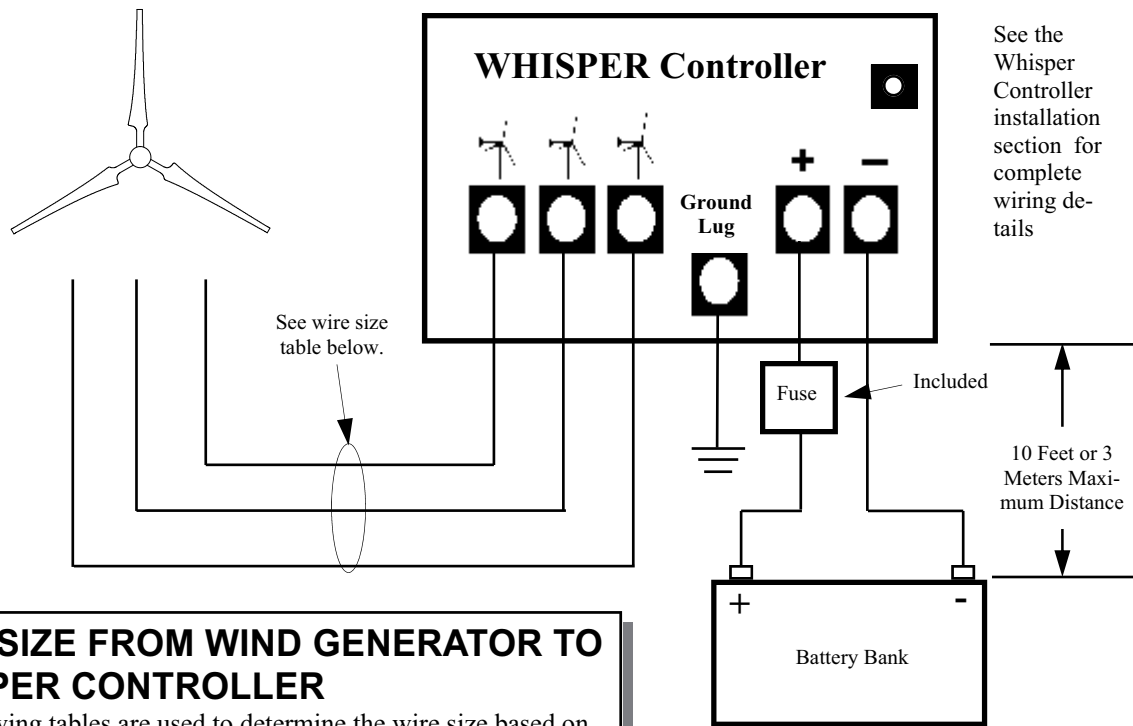


**What you should have with your Whisper wind generator**

Assembled Generator	1
Blades	3
Tail Fin	1
Tail Stalk	1
Nose Cone	1
Tower Insert Kit	1
Hardware Kit	1
Whisper Controller (if ordered with a controller)	1
100 amp Fuse	1

### Typical Renewable Energy System Wiring

You will need to make the electrical connections as shown below.



### WIRE SIZE FROM WIND GENERATOR TO WHISPER CONTROLLER

The following tables are used to determine the wire size based on your system voltage and the distance required to connect your Whisper 200 to the WHISPER Controller. Distances are one way distances from the turbine connection to Whisper Controller terminals.

VOLTS	12	24	30-36	48	60-72	120	240
COPPER	<b>FEET</b>						All
WIRE SIZE							HVLV
AWG 14	xx	xx	xx	108	217	678	2710
12	xx	xx	87	173	346	1082	4327
10	xx	69	138	276	551	1722	6888
8	xx	109	218	436	879	2730	10910
6	42	170	339	678	1357	4241	16960
4	68	271	542	1084	2169	6779	27110
3	85	341	682	1364	2727	8525	34090
2	108	430	860	1720	3439	10750	42990
1	137	549	1098	2195	4390	13723	
0	171	682	1364	2727	5455	17050	
2/0	217	865	1731	3462	6923	12860	
3/0	273	1088	2177	4355	8710	27230	
4/0	345	1378	2755	5510	11020		
250	402	1607	3214	6429	12860		
300	482	1929	3857	7714	15430		
350	563	2250	4500	9000			
400	650	2596	5192	10390			
500	805	3214	6429				

VOLTS	12	24	32-36	48	64-72	120	240
COPPER	<b>METERS</b>						All
WIRE SIZE							HVLV
AWG 14	xx	xx	xx	33	66	207	826
12	xx	xx	27	53	105	330	1319
10	xx	21	42	84	168	525	2099
8	xx	33	66	133	268	831	3320
6	13	52	103	207	414	1293	5170
4	21	83	165	330	661	2066	8260
3	26	104	208	416	831	2598	10390
2	33	131	262	524	1048	3277	13100
1	41	167	335	669	1340	4183	
0	52	208	416	831	1663	5200	
2/0	66	264	528	1055	2110	6600	
3/0	83	332	664	1327	2655	8300	
4/0	105	420	840	1679	3360		
250	123	490	980	1960	3919		
300	147	588	1180	2351	4700		
350	172	686	1370	2740			
400	198	791	1580	3160			
500	245	980	1960				

### Inch to Metric Conversion — AWG

AWG SIZE	14	12	10	8	6	4	3	2	1	0	2/0	3/0
Diam inches	0.064	0.081	0.102	0.129	0.162	0.204	0.229	0.258	0.289	0.325	0.365	0.409
Diam mm	1.628	2.057	2.591	3.277	4.115	5.182	5.817	6.553	7.341	8.255	9.271	10.389

# 1. INSTALLATION

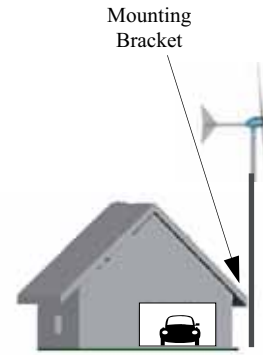
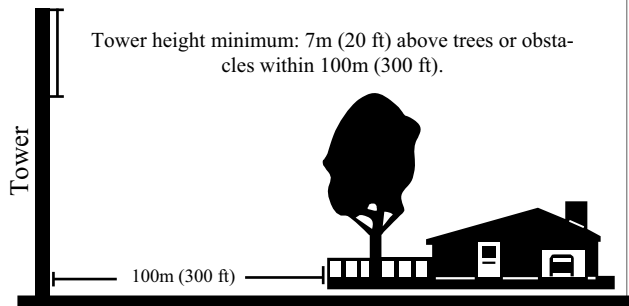
## 1. TOWER LOCATION/TYPE AND HEIGHT. INSTALL TOWER

*(Install tower following manufacturer's instructions.)*

Tower height minimum is 7 meters (20 feet) above trees or obstacles within 100m (300ft). The highest point on your property is generally best, but wind generator distance to battery and the battery voltage determine the correct wire size (Refer to wire size table pg. 6). A self supporting tower occupies less ground area than a guyed tower but is more expensive. A tilt-up design permits easy installation and maintenance on the ground and eliminates the need for climbing.

The Whisper Model 200 is suitable for side-of-building mounting on **unoccupied** buildings such as garage or barn. Some vibration transmission will be noticeable from mounts to structure. Foundations must be designed and approved for local wind/soil conditions.

**Consult with a professional engineer to determine proper type and location of tower installation.**



Side of Building Mount

## 2. PURCHASE BATTERIES OF PROPER SIZE.

*See Table below for minimum battery size.*

### MINIMUM BATTERY SIZES

Wind Generator Model	Whisper 200
Battery System Volts	12, 24, 36, 48
Minimum Amp x Hours (20 hour rate)	200
Min. kwh (Volts x Amps x Hours/1000)	4



### 3. SETTING TURBINE VOLTAGE

#### Introduction

The Whisper 200 Wind Generator must be configured for the correct system voltage - 12, 24, 36 or 48 volts. All Whisper Wind Generators are shipped from the factory configured for 24 volt operation unless specially ordered.

To check the voltage configuration or to change the configuration, refer to the following notes and wiring table. Your Whisper Dealer may also be of assistance configuring your Wind Generator to the voltage for your application if different from 24 volts.

#### Wiring and Assembly Notes

The correct Whisper 200 voltage is set by altering the 12 stator wire and 3 brush wire connections. The wire connections are made using appropriate size wire nut connectors. To access the wire nuts remove the metal cover on the side of the Whisper turbine housing. Refer to the following Voltage Configuration Wiring Table for specific stator and brush wire connections.

Observe the following notes when changing the voltage configuration:

- The three brush wires are interchangeable and are not labeled. The brush wires are easily identifiable as they are larger multi-strand wires and stator wires are solid wire. ( 8 awg compared to 20 awg).
- Stator wires are numbered and color coded with a wire sleeve. For example stator wire "Red 3" has a red sleeve with the number "3" printed on it. Wire "Red -" has a red sleeve with no number. The "-" indicates there is no number. There is a "Red -", "White -", and "Black -" stator wire.
- When changing the voltage configuration cut off the twisted ends of the wires (stator wires only) and strip off approximately 25mm (1 inch) of insulation.

#### Important Note:

In addition to the PVC insulation, the stator wires are also coated with varnish that MUST be removed to make a good connection. The varnish can be removed by scraping with sharp edge or lightly sandpapering the wire.

- Hold the stripped ends of the wires to be joined parallel to each other and twist together with pliers before installing the wire nut. The wires should be twisted in a clockwise direction.
- Cut off the "untwisted" ends of the wires and twist on the appropriate color wire nut. Push hard on the wire nut while twisting clockwise.
- Coat wire nuts and terminal strip connections with dielectric grease to protect wires against corrosion. A tube of dielectric grease is supplied with each Whisper 200.

## Voltage Configuration Wiring Table

Reference the following table to determine the correct brush and stator wire connections for your voltage configuration. Note the correct color (size) wire nut is indicated for each connection.

See the preceding page for specific wiring directions.

Voltage	Red Wire Nuts			Yellow Wire Nuts			Orange Wire Nuts			
	Brush Wire	Brush Wire	Brush Wire							
12 Volt	White 1	Red -	Black 1	Yellow Wire Nuts	White -	White 2	Orange Wire Nuts	White 2	Orange Wire Nuts	Black 2
	White 3	White -	Red 1		Red 3	Red 1		Red 2		White 3
	Black -	White 2	Red 3		Black -	Black 2		Red 3		White 3
	Black 2	Red 2	Black 3							
24 Volt	Brush Wire	Brush Wire	Brush Wire	Yellow Wire Nuts	Brush Wire	Brush Wire	Orange Wire Nuts	White 2	Orange Wire Nuts	White 2
	White 1	Red -	Black 1		White -	Black 1		Red 1		Red 2
	White 3	Red 2	Black 3		Red 3	Black 3		Black 2		Red 3
					Black -					
36 Volt	Brush Wire	Brush Wire	Brush Wire	Yellow Wire Nuts	Brush Wire	Brush Wire	Orange Wire Nuts	White 2	Orange Wire Nuts	White 2
	White 1	Red -	Black 1		Black 2	Black 1		Red 2		Red 2
	Black -	White -	Red 1		Black 3	Red 1		Red 3		Red 3
48 Volt	Brush Wire	Brush Wire	Brush Wire	Yellow Wire Nuts	Brush Wire	Brush Wire	Orange Wire Nuts	White 2	Orange Wire Nuts	White 2
	White 1	Red -	Black 1		White -	Black 1		Red 2		Red 2
					Red 1	Black -		Red 3		Red 3

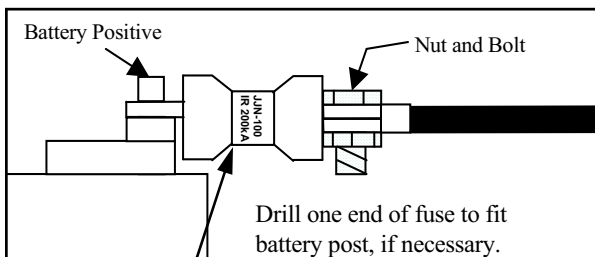
# 4. CHOOSE BATTERY LOCATION

Locate battery in moderately stable room temperature, dry unoccupied building. Battery performance is optimal at room temperatures. Run AC power from inverter to house or load. If battery is in an occupied building, an enclosure with vent to outside is required. Follow code. See the following diagrams for package system series/parallel arrangement.

Determine series/parallel arrangement and construct a rack or mount from heavy, treated lumber, or other suitable material. Allow 5 cm (2 in) on all sides for ventilation. Allow 60 cm (2 ft) vertical clearance for access to terminals and checking water.

Coat all connections with grease or corrosion protector available at auto parts store. Install **Whisper Controller** and Inverter fuse (if used) at battery positive. To minimize the possibility of EMI (electromagnetic interference), the line from the battery to the **Whisper Controller** should be less than 10 feet (3 meters).

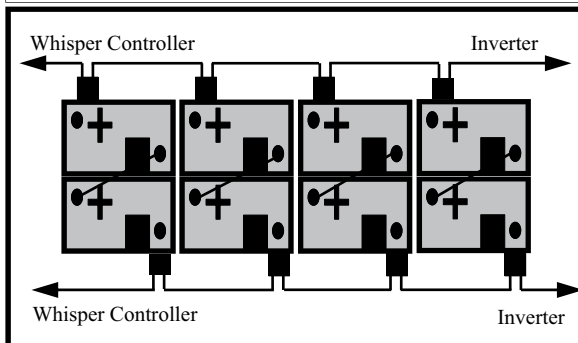
## Recommended Battery Fuse Installation (Consult local electrical codes)



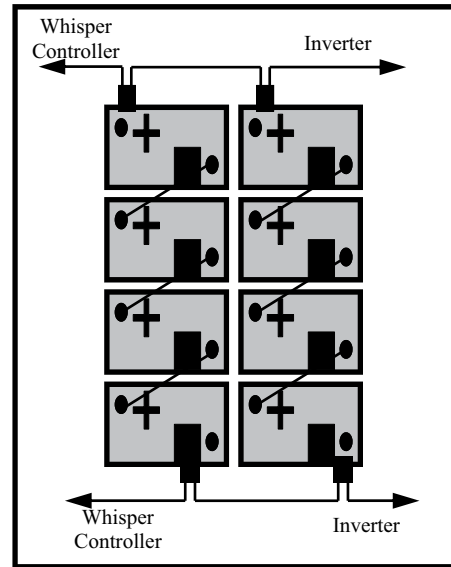
Fuse Included

Use the diagrams below to determine the series/parallel arrangement for your system voltage (typical 6 volt battery arrangement shown).

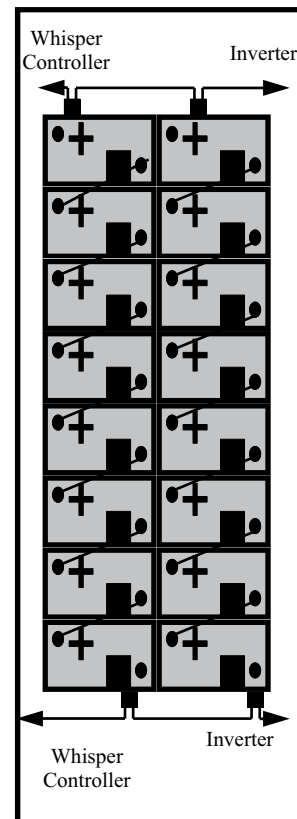
### 12 Volt Configuration



### 24 Volt Configuration



### 48 Volt Configuration



# 5. WIND GENERATOR ELECTRICAL TESTS

Complete these tests before mounting blades to rotor.  
These tests confirm that the wind generator was not damaged in shipment and is ready to install on the tower.

## GROUND TEST



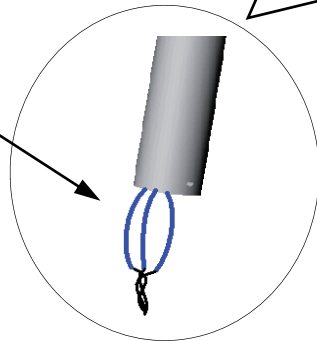
Check resistance to ground on any wire. Resistance must exceed 10,000 ohms.

## OPEN CIRCUIT TEST



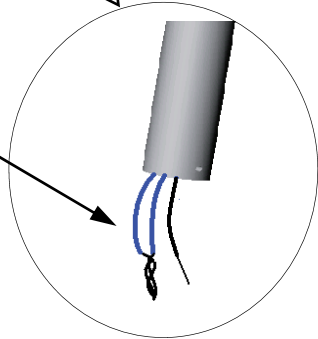
When the wires are unconnected the wind generator rotor should spin freely.

When all the wires are shorted together the generator rotor should turn hard and smooth.



## SHORT CIRCUIT TEST

When two wires are shorted together the generator rotor should turn lumpy as though there are smooth and bumpy portions of the rotor



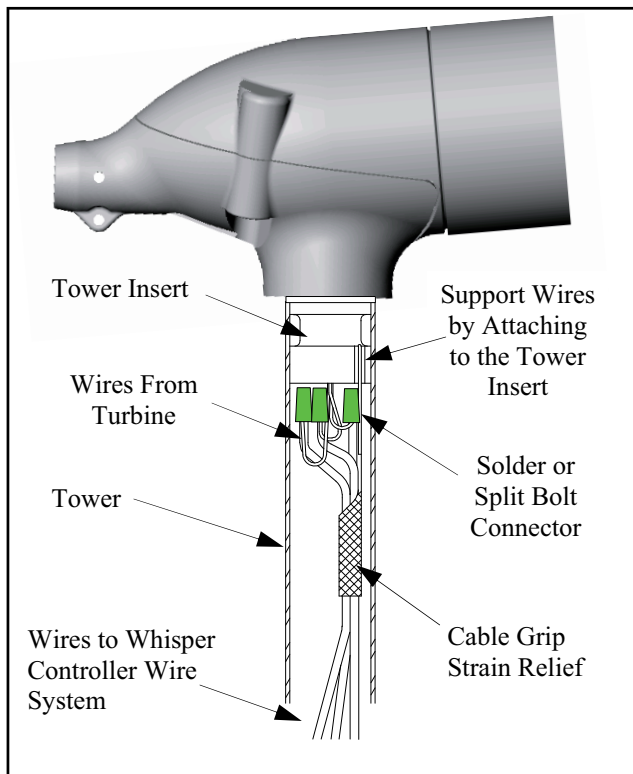
## PHASE TO PHASE TEST

## 6. CONNECT WIRES AND MOUNT WIND GENERATOR TO TOWER

### Mounting Instructions

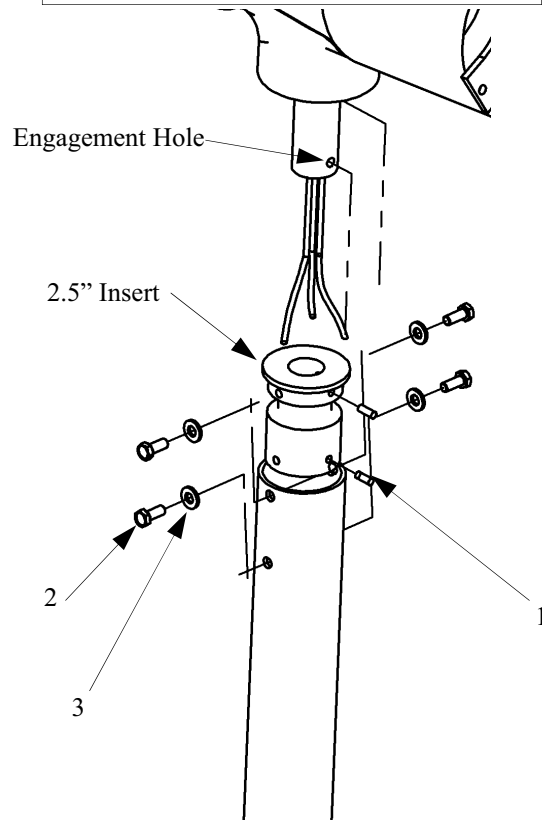
Check fit of insert by placing it inside the tower. A maximum of 1.5 mm (1/16 in) play is allowed. You must be able to pull pipe or tube tight against insert with mounting bolts. Next, using the template supplied on the last page of this manual, drill holes in the tower tube. Check to see that the holes in the tower line up with the threaded holes in the insert. Install insert on yaw shaft with slot facing down. The slot is used for tower cable grip strain relief. Use medium-strength thread locking compound on all fasteners. M6 X 20 Allen head set-screws must engage both engagement holes in yaw shaft.

Solder or use split bolts to make electrical connections. **A good wire connection is crucial.** Any wind generator wire can go to any tower wire. Wrap connections thoroughly with electrical tape to prevent shorts to tower. Support wires to avoid weight on slip ring wires and wire connections. Slide generator without propeller into tower and install mounting hardware as shown. Make sure the top flange of the tower insert is resting on the top end of the tower pipe. Insert and torque all four insert mounting bolts (M8 x 35mm) to 10-11 ft-lb. (12-14 N-m) repeating any tightening sequence used at least four times. As an option, the tower tube may be insulated with pipe insulation to prevent the wires from rattling.



### Tower Insert Kit

For 2.5 Schedule 40 Pipe (2.875 O.D. x .20Wall)



Item	Description	2.5" QTY
1	Set Screw (M6 X 20)	2
2	Bolt M8 X 35	4
3	M8 SS Nylock Nut	4

## 7. WHISPER CONTROLLER - MOUNTING

### PRELIMINARY MOUNTING INSTRUCTIONS FOR WHISPER CONTROLLER

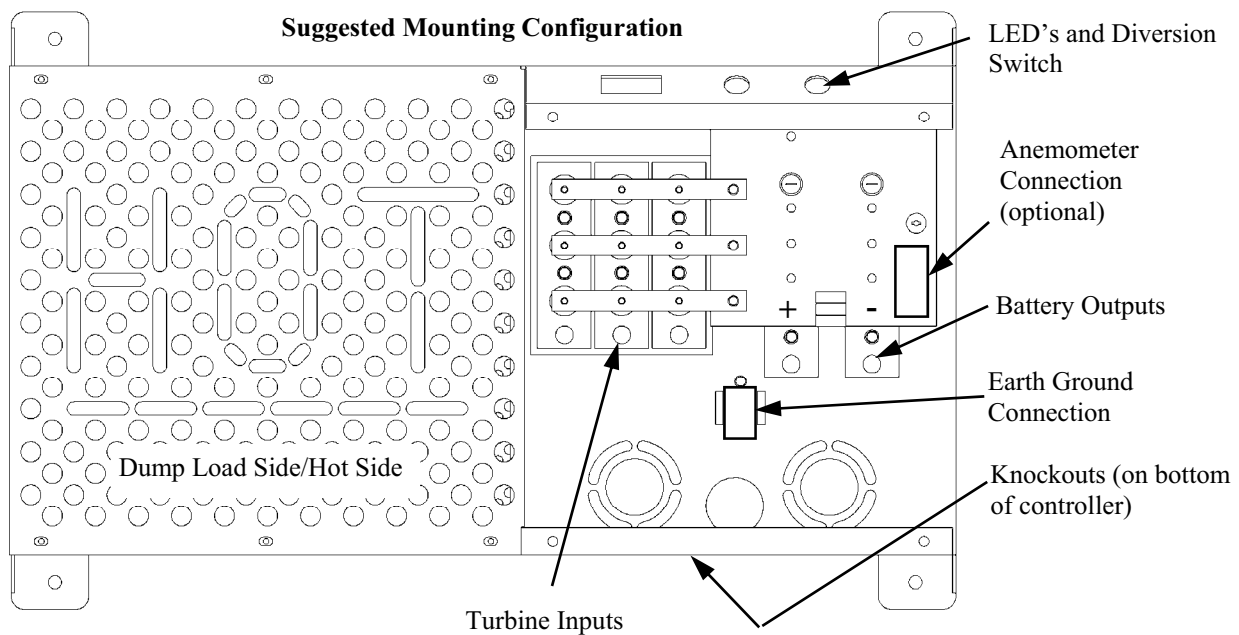
Please note that for preliminary turbine to controller tests, it may be convenient to temporarily mount the Whisper Controller close to the Wind Turbine. This will allow the user easy access to the controls and displays while testing the turbine and controller functionality. Please observe the following recommendations for mounting the controller.

The tests should be performed prior to mounting the blades.

### Mounting

The Whisper Controller should be mounted against a vertical wall with the LEDs and Diversion Switch to the top. Vertical mounting is required to provide good heat convection for the resistor bank (dump load). Since the dump load side of the controller may get very hot, do not mount the unit near anything flammable or heat sensitive.

Conduit knockouts on the bottom of controller unit accommodate 0.75", 1.25", and 1.5" nominal size conduit. An earth ground connection terminal is provided inside the controller between the turbine and battery mounting blocks.

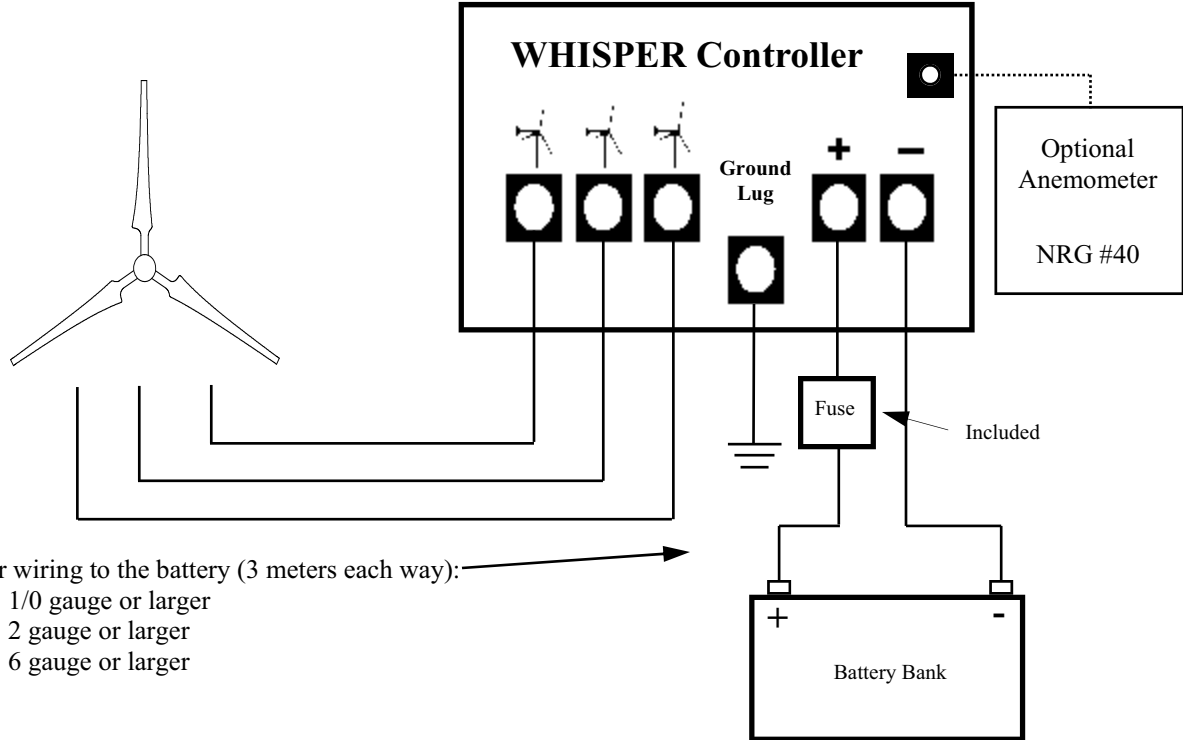


## 8. WHISPER CONTROLLER - WIRING

### Connecting

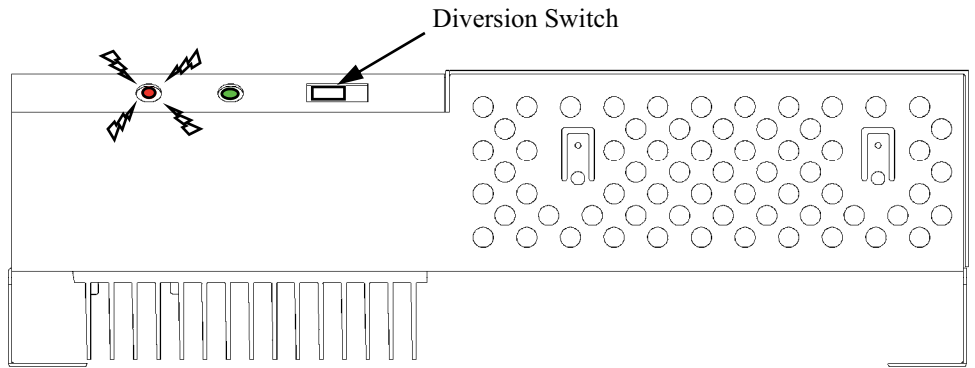
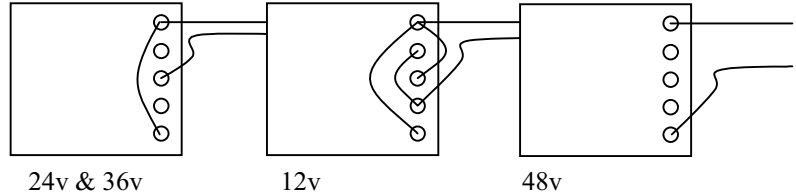
Connect the battery and grounding wires as shown in the schematic on the next page. **Caution: connect the Controller to the batteries BEFORE connecting to the turbine, otherwise the Controller will be damaged.** Please use caution when connecting the battery leads to avoid shorting them together. After connecting the battery, check that the microprocessor is energized correctly by flipping the Diversion Switch to the stop position. The red LED should illuminate. If not, disconnect the battery and reconnect it. Return the diversion switch to the battery position and observe the red LED to turn off. Try not to allow the connection to "bounce" causing the microprocessor to power up and then power down quickly. This kind of quick on-off cycle can cause the microprocessor to latch up. If it latches and the Red LED is unresponsive, contact Southwest Windpower for instructions on resetting the microprocessor.

## Whisper Controller Wiring Diagram



Wire size for wiring to the battery (3 meters each way):  
 12V system: 1/0 gauge or larger  
 24V system: 2 gauge or larger  
 48V system: 6 gauge or larger

**Dump Load Wiring**  
 Make sure the Controller is wired correctly for the voltage of your turbine.



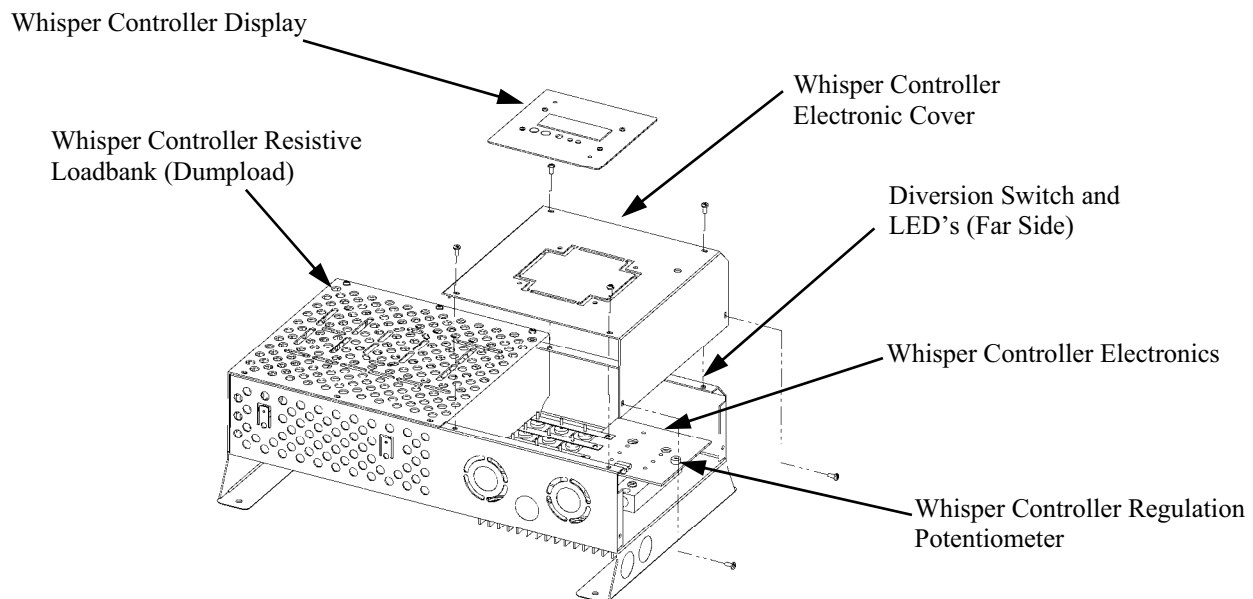
Once startup is successful and the red LED can be cycled by toggling the Diversion Switch, then set the switch to "Stop" (Red LED on) and connect the turbine wires to the controller (order of the turbine wires is not important). If the Red LED is on, the turbine will not spin as long as at least two of its wires are connected. For further operational information refer to Whisper Operation on page 16.

### Optional Anemometer Connection

The Whisper Controller has been designed to accommodate a Model #40 anemometer, manufactured by NRG. Other equivalent anemometers may work; refer to manufacturers specifications. Terminal blocks on the circuit board are the connection points for the two anemometer signal wires. A ground shield (if applicable) may be connected to the controller's grounding terminal. Either wire from the anemometer may connect to either terminal on the terminal block.

For best results the anemometer should be mounted on the turbine tower as near as possible to the turbine without entering the turbine's sphere of operation. See the manufacturer's recommended installation instructions.

## Whisper Controller Components



### 9. DISPLAY INSTALLATION—OPTIONAL

The optional display was designed to be mounted either on the Whisper Controller base unit, or in a wall type switch receptacle. Hardware is provided with the display. There is a short ethernet CAT5 cable provided for Controller base installation.

#### Local Display Installation

If the display is to be mounted directly on the Whisper Controller you will need to remove the electronics cover and knock out the sheet metal insert where the display will mount. There are pre-drilled holes to mount the display. Use the provided 8-32 x 3/8", black oxide, stainless steel screws, and 8-32 nuts with captive star washers to mount the display to the electronics cover.

Connect the display cable to the CAT5 jack located nearest the diversion switch. This will indicate to the display that it is locally mounted and it will disable its LED features, since these are redundant to those mounted on the Whisper Controller base. Leave the cover off until the display function is verified.

#### Remote Display Installation

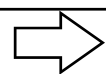
The display may be up to 300 meters (1000 ft) from the Whisper Controller. An appropriate length of Category 5 (CAT5) cable will have to be purchased. Install the display in the desired location and connect the ethernet cable.

Remove the electronics cover on the Whisper Controller. If necessary, knock out one of the sheet metal plugs in the Whisper Controller base unit and route the ethernet cable inside the unit. Plug the ethernet cable into the jack in the lower right corner of the controller board. Leave the cover off until the display function is verified.

#### Display Function Verification

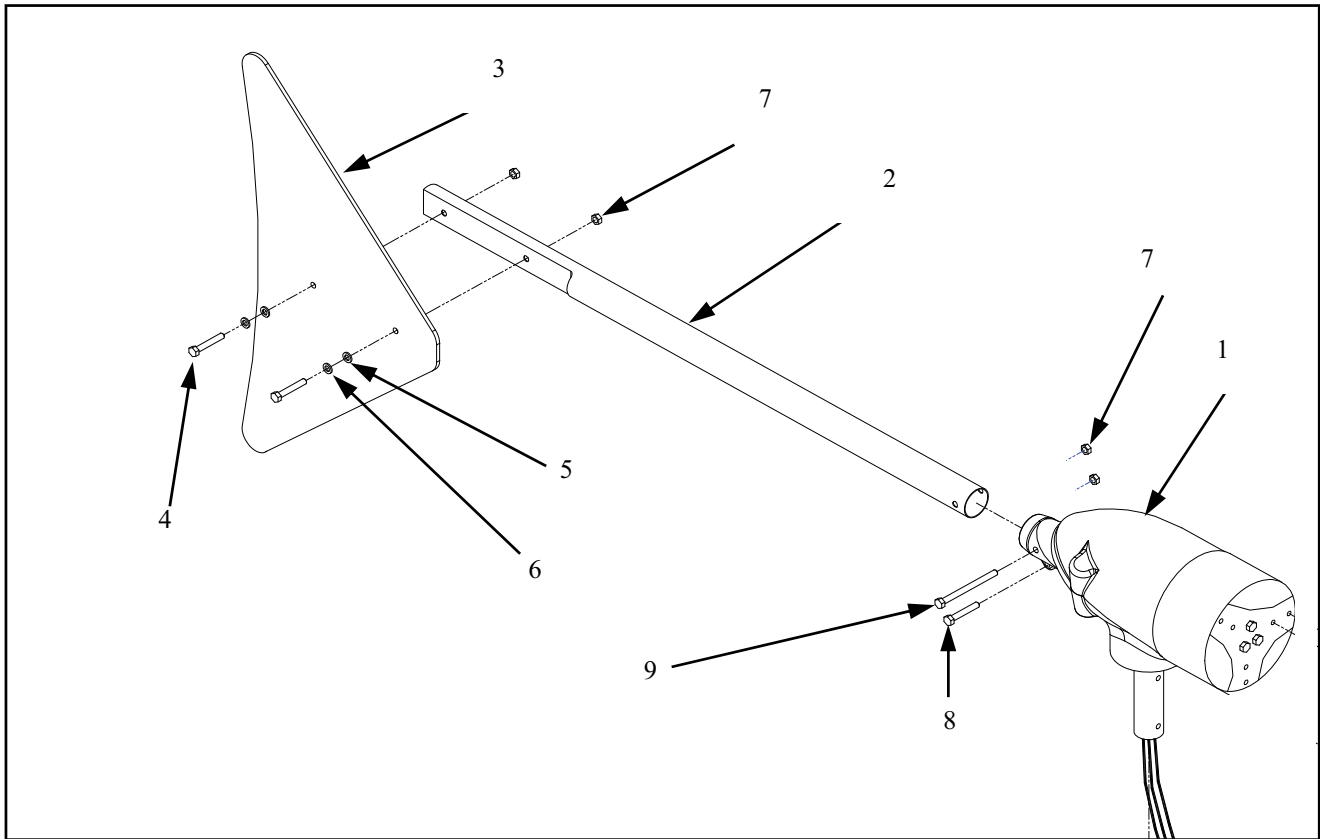
Once the display is plugged into the controller base and the batteries are connected to the controller there should be text displayed on the LCD display. If the display is blank there is a contrast adjusting potentiometer that can be adjusted to brighten the display. Insert a bladed screwdriver into the hole on the display between the buttons and the LEDs. Turn the potentiometer to adjust the brightness. If a display is still not visible disconnect and reconnect the cable to the display to reset the display. Once display function is verified re-install the electronics cover on the controller base.

The system wiring is now complete. Proceed to assembling the turbine and mounting blades to rotor.





# 10. INSTALL TAIL

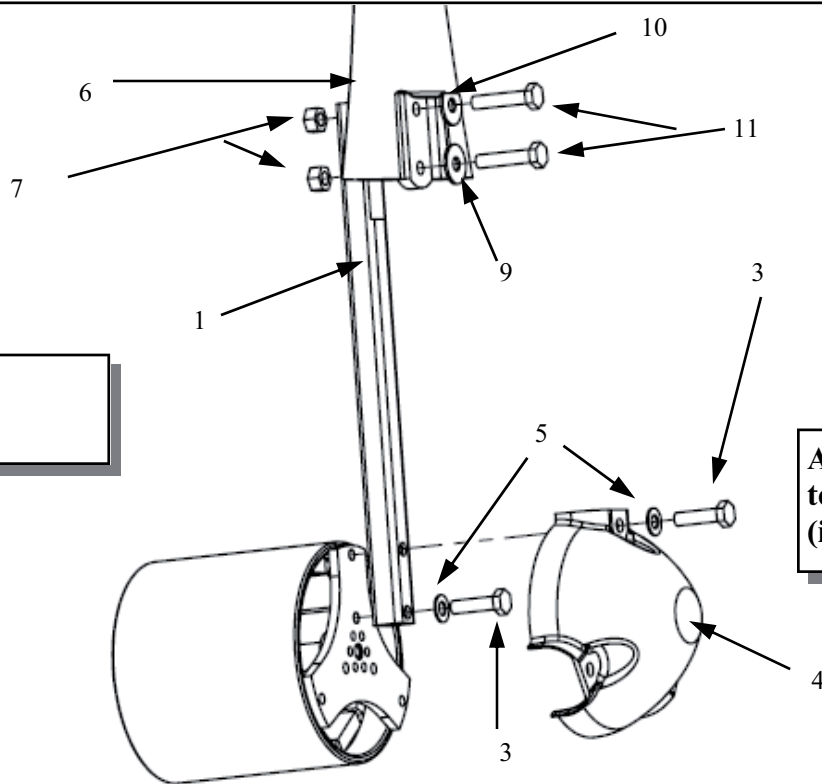


Item Number	Description	Quantity
1	Assembled Generator	1
2	Tail Stalk	1
3	Tail Fin	1
4	Hex Bolts, M8 x 55	2
5	Nylon Washer, M8 X 31	2
6	SSTL Washer, M8 x 24	2
7	Nylock Nut, M8	4
8	Hex Bolt, M8 x 25	1
9	Hex Bolt, M8 x 70	1

# 11. INSTALL BLADES AND NOSE CONE.

## INSTALL BLADE AND NOSE CONE. DIVERSION SWITCH IN "STOP" POSITION.

1. Apply Loctite 242 (provided) to one (M10 x 40 bolt, item #3) and along with a flat washer (item # 5) bolt a Blade Extension (#1) to the rotor using only the one bolt nearest the center of rotor . Insure the remaining Blade Extension bolt-hole lines up with the rotor by loosely inserting a bolt in the outer hole. Tighten the inner bolt to 18 Ft-lbs (24 Nm) torque and repeat the process for each Blade Extension.
2. Position the Nose Cone over the Blade Extensions. Apply Loctite 242 to an (M10 x 40 bolt, item #3) and along with a flat washer (item #5) install the bolt through the nose cone and into the "outer" bolt hole of the rotor. Tighten the bolt to 18 Ft-lbs (24 Nm) torque and repeat for the other two bolts.
3. Install blade (#6), rounded edge advancing clock-wise, on Extension (#1) using cut washer (#10) on outside mounting bolt. Using bolts (#11), Washers (#9 and #10), and Nuts (#7), tighten all bolts to 18 Ft-lbs (24Nm) torque. Repeat for remaining Blades. Note: Tapered ground end of extensions faces towards blades.



**WHISPER 200  
Blade Installation**

**Apply Loctite 242  
to these bolts  
(item #3)**

Item	Description	Quantity
1	SS Blade Extension	3
3	SS Hex Bolt M10 x 40	6
4	Nose Cone	1
5	SS Flat Washer M10 x 20 (Thin)	6
6	Blade	3
7	SS Nylock Nut M10	6
9	SS Flat Washer M10 x 30 (Thick)	3
10	SS Shaved Flat Washer M10 x 30	3
11	SS Hex Bolt, M10 x 50	6

**Important Assembly Note !**  
 Each turbine blade has a dot of paint on the "front " of the blade between the blade mounting holes. The blades should be bolted to the "front" of the blade extensions (item 1) as shown in the above figure so that the paint dot is **VISIBLE** after the blades are mounted.

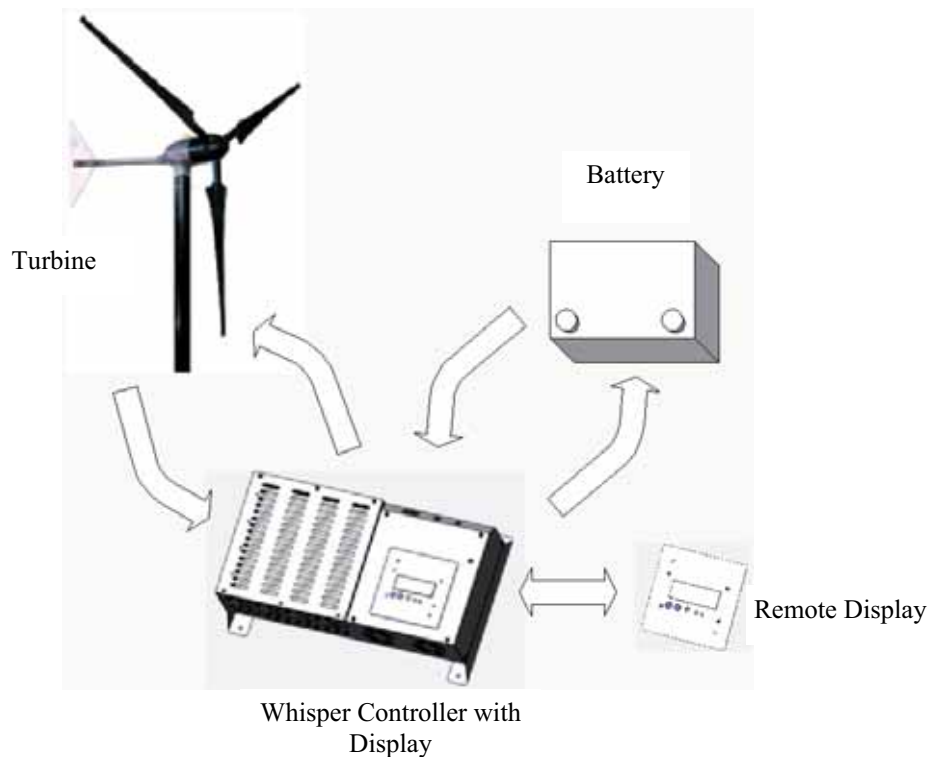
## 12. BECOMING FAMILIAR WITH THE WHISPER CONTROLLER

### 1. Normal Operation – Whisper Controller Overview

The Whisper Controller is a one or two part system specifically designed to control the operation and convert the power of a Southwest Windpower Whisper 100 or 200. Its basic functions are rectification, regulation, and resistive power dumping. However, to best accommodate many individual customers, the Whisper Controller offers many features and adjustable operation parameters.

The main Whisper Controller block (hereafter the “Controller”) is a functionally autonomous unit. The Controller contains all of the Whisper turbine’s power electronics including rectification and load diversion. Additionally, it continuously monitors voltage, current, energy production, and wind speed (if equipped). These parameters are measured to ascertain system parameters (i.e. battery voltage) and turbine state (i.e. whether power is being generated).

The auxiliary Whisper Controller Display block (hereafter the “Display”) offers an interface to the many operational parameters and system measurements of which the Controller is capable. It can be mounted at the Controller or in a remote location or (with two Displays) both places. From the Display, instant and easy access is gained to voltage, current, power, energy, charge, peak power, and wind speed.

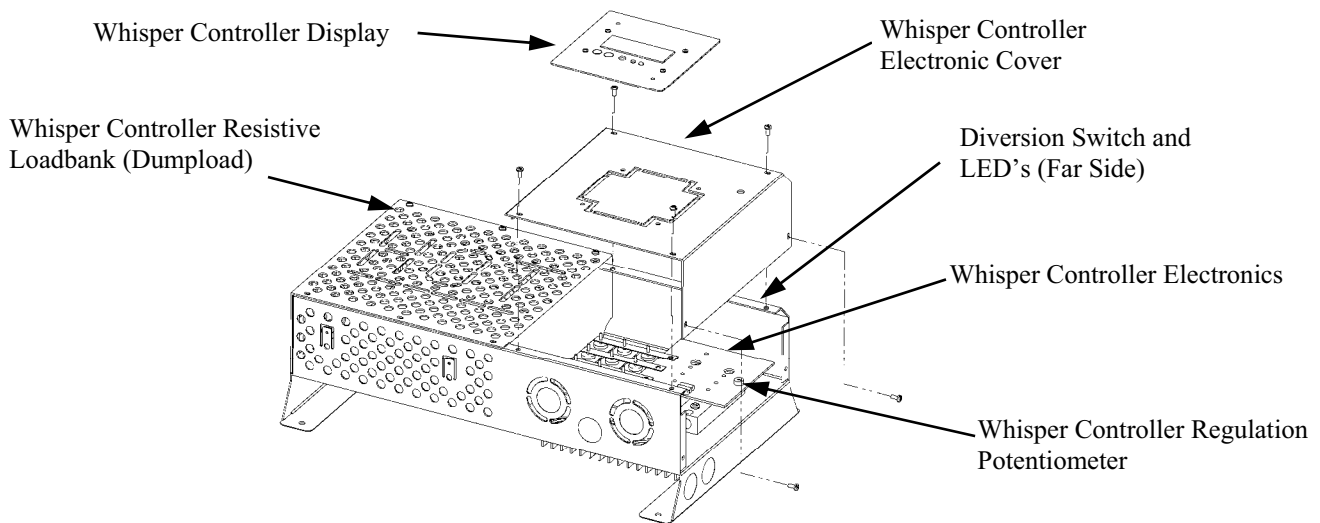


### 2. Normal Operation – Whisper Controller

The Whisper Controller provides all of the necessary functions and displays for safe and productive turbine operation. It includes interface features for setting the regulation voltage, monitoring the state of the system, and manually disabling battery charging. The interface mechanisms of the Whisper Controller are the LED Display, the Diversion Switch, and the Regulation Adjustment.

### 3. Diversion Switch

The diversion switch is located on the top of the controller to the left of the LEDs. This switch will divert turbine power to the dumpload to keep the batteries from being charged. **While this switch does not necessarily stop a spinning turbine,** once the turbine has stopped, this switch will keep it from spinning. Therefore, it should be noted that in most situations this switch can be used as a stop switch; however, spinning blades with an activated diversion switch is a normal and safe operational state.



#### 4. LED Operation

In short, the Red LED indicates that turbine power is being diverted to the dumpload and the Green LED indicates that the turbine is spinning and the battery is being charged. The LED operation is detailed in the tables below.

##### Red LED operation description

State	Interpretation
Off	Available turbine power directed to battery.
Blinking	Available turbine power directed to dumpload for battery regulation.
On	Available turbine power directed to dumpload by operator request (via either Diversion Switch or remote Display).

##### Green LED operation description

State	Interpretation
Off	No charge is going to the batteries; either the windspeed is too low or power is being diverted (see Red LED).
On	The batteries are being charged.

#### 5. Setting Regulation Voltage (without Display)

The battery voltage at which the controller begins regulating the battery (i.e. diverting power to the dumpload) can be adjusted by turning a potentiometer on the controller's circuit board. The potentiometer is accessed by removing the Whisper Controller electronics cover. When the controller measures a battery voltage above the regulation voltage for more than approximately one minute, it begins diverting power. If the controller measures a battery voltage below the Release Voltage for approximately one minute it will stop diverting power and start charging the battery again. When replacing electronics enclosure cover, do not over-tighten screws. The controller will automatically determine the proper nominal voltage.

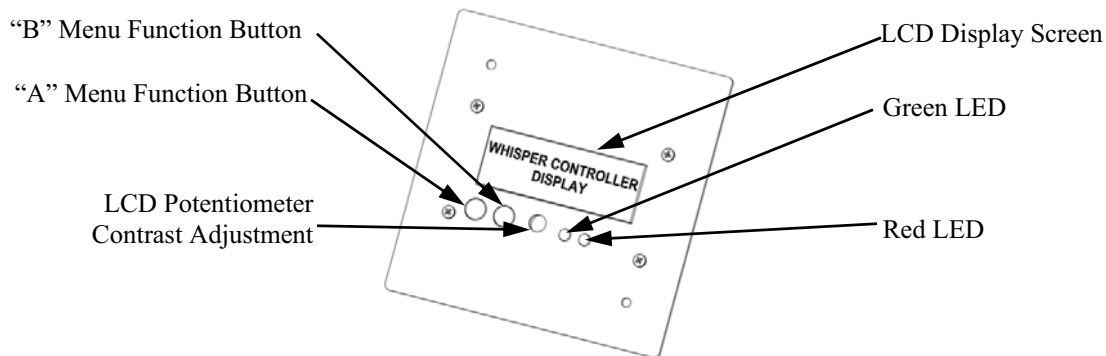
**Before you adjust the regulation setpoint understand that turning up the regulation voltage will not increase the turbine's output voltage or current.** This setpoint only adjusts the "shut down" voltage for battery charging. Over-charging will significantly reduce a battery's life expectancy.

Pot Position	Regulation Off Voltage				Regulation On Voltage			
Full Turn CCW	12.0V	24.0v	36.0v	48.0v	13.0V	26.0v	39.0v	52.0v
Turn ¼ CCW	13.0V	26.0v	39.0v	52.0v	14.0V	28.0v	42.0v	56.0v
Factory Preset	13.4V	26.8v	40.2v	53.6v	14.4V	28.8v	43.2v	57.6v
Turn ½ CW	14.0V	28.0v	42.0v	56.0v	15.0V	30.0v	45.0v	60.0v
Turn ¾ CW	14.0V	28.0v	42.0v	56.0v	16.0V	32.0v	48.0v	64.0v
Full Turn CW	14.0V	28.0v	42.0v	56.0v	17.0V	34.0v	51.0v	68.0v

## 6. Whisper Controller Display

### Normal Operation – Whisper Controller Display

The Whisper Controller Display adds a tremendous set of features to your wind turbine system. Controller measurements can be monitored and operational parameters can be adjusted. Take the time to learn about your Whisper Controller Display to take advantage of its many features.



### LED Display

Functionally, the Display unit's LEDs operate the same as the Controller's LEDs (see Section 11:4 - LED Operation, page 17). Due to communication lag times, there may be subtle difference in these two sets of LEDs. Therefore, it is recommended that if the Display is mounted in the lid of the Controller, that the Display be plugged into the Controller board jack in the lower right corner of the Controller board. This will automatically disable the Display's LEDs. The Controller board jack closest to the Diversion switch should be used for a remotely mounted display.

### LCD Contrast Potentiometer

The contrast potentiometer can be accessed through the cover of the Display unit via a hole situated between the buttons and the LEDs. The pot is optimized at the factory for room temperature operation; however, deviations from room temperature can cause the LCD to appear too dark or too light. Carefully insert a screwdriver through the display lid and turn the potentiometer counter-clockwise to increase the darkness of the LCD.

### Display Operation Overview

The basic navigational structure of the display pages are rings with the structure shown in the figure on page 20. Each of the menu pages in this main ring structure is an access point for various controller and display settings. The "A" and "B" *Function* buttons scroll between the menu pages, or change parameters on the menu, or sub-pages. The Reference Numbers in the following paragraph headings refer to menu pages shown in the table on page 19.

#### Main Page (1)

When first connected, the Display begins with the Main Page. The Main Page displays all of the Controller's measured parameters, including battery charging status, windspeed, charging voltage, battery charge current, and turbine power.

There are four sub-pages associated with this page. From the Main Display the "A" Function button moves through the Energy and History menu pages. From the Main Display the "B" Function button moves through the Mode and Regulation menu pages.

#### Energy Page (2)

Displayed on the Energy page is the accumulated kilowatt and kiloamp hours since the last reset. These can be reset from the reset sub-menu. The leftmost numbers are reset at the factory. From the Energy page the "A" menu button will go to the History page. The "B" menu button will go to the Energy Reset page.

#### History Page (3)

Displayed on this page are the average and peak windspeed and turbine power since the last reset. Windspeed is only available if the optional anemometer is installed. Both of these readings can be reset via the reset menu. From the History page the "A" menu button will go to the Main Display page. The "B" menu button will go to the History Reset page.

## Mode Page (4)

This page displays the current charge mode. When “ON” is displayed the batteries are being charged, provided that adequate windspeed is turning the turbine. This mode allows the turbine to turn all of the time unless regulating battery voltage or disabled with the Diversion Switch or from this Mode page. When “OFF” is displayed any power being produced by the turbine is diverted to the dumpload by the controller. The “OFF” mode will brake the turbine and prevent it from turning in light winds.

The Controller can switch to “OFF” (Stop) mode in any of the following three conditions:

“OFF\_REM” indicates turbine power is diverted to the dumpload due to a request from the Remote Display.

“OFF\_MAN” indicates turbine power is diverted to the dumpload due to a request from the Diversion Switch being placed in the “Stop” position.

“OFF\_REG” indicates turbine power is diverted to the dumpload due to automatic regulation at the prescribed voltage.

NOTE: The Diversion Switch set to “OFF” (Stop) manually overrides the Remote Display “ON” function.

The mode can be toggled using the “A” menu button. The “B” menu button will go to the Regulation Set page.

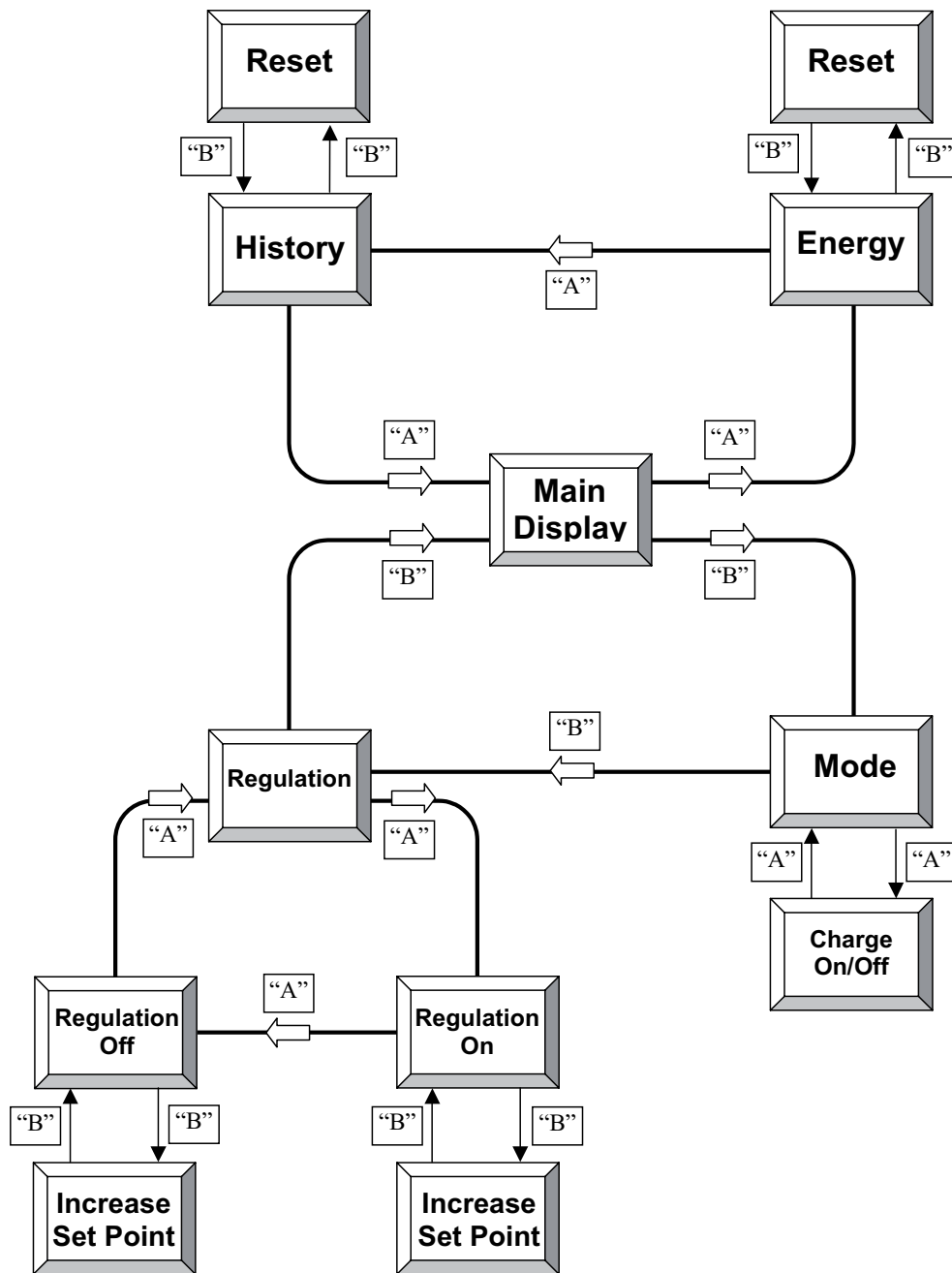
## Regulation Set Page (5)

Once the Whisper Controller Display is hooked to a Controller, the Controller no longer looks to its potentiometer for setting the regulation voltage. Instead, the regulation on and off voltages are set digitally at the Regulation Page. (See a description of the function of these settings in Section 11:5: Setting Regulation Parameters, page 17.) This page displays a menu allowing change to the Regulation On and Regulation Off set voltages. Selecting “change” using the “A” menu button will bring up a sub-page allowing the Regulation On voltage to be changed. Pressing the “B” menu button will increase the voltage to a maximum of 17.0v and will then roll back to 13.0v. Pressing the “A” menu button will go to the Regulation Off voltage sub-page. Pressing the “B” menu button will again increase the voltage to a maximum of one voltage setting lower than the Regulation On voltage and will then roll back to 12.0v. Pressing the “A” menu button will return back to the Regulation Set page. Pressing the “B” menu button from this page will return to the Main Display page.

Clearly the Regulation Off voltage cannot be specified above the Regulation On voltage.

## Display Menu Functions

Ref #	Page	Display			Menu Select	Effect
1	Main	On or Off		00.0 mph	“A”	go to A ring
		11.3V	00.0A	000W	”B”	go to B ring
A Ring						
2	Energy	KWh	0000	000.00	”B”	go to reset menu
		kAh	0000	000.00		
	Reset Menu	Reset kWh?	A: RESET	B: CANCEL	“A”	reset power
					”B”	return to reset menu
3	History	Mph:	00.0a	00.0p	”B”	go to reset menu
		pow:	00.0a	00.0p		
	Reset Menu	Reset Page?	A: RESET	B: CANCEL	“A”	reset readings
					”B”	return to reset menu
B Ring						
4	Mode	Mode:	On		“A”	batteries charging
		A: OFF_REM	B: SKIP		”B”	go to regulation set menu
		Mode:	Off		“A”	batteries diverted
		A: ON_REM	B: SKIP		”B”	go to regulation set menu
5	Regulation Set	REGULATION SET:			“A”	change regulation point
		A: CHANGE	B: SKIP		”B”	return to Main Menu
	Regulation On	Regulation ON voltage:			“A”	go to regulation off menu
		15.8v			”B”	Increase ON set voltage
	Regulation Off	Regulation OFF voltage:			“A”	go to regulation set menu
		12.8V			”B”	Increase OFF set voltage



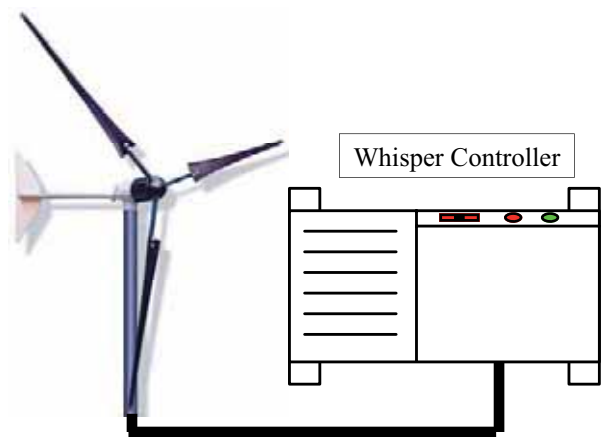
Display Menu Ring Structure

## 13. MAINTENANCE-MONTHLY

### 1. TEST BRAKE

*(This checks electrical wiring.)*

STOP THE WIND GENERATOR IN A MODERATE WIND (CHARGING BUT NOT FURLING). No unusual difficulty or noise should be experienced in stopping the propeller. A noise during braking can indicate a disconnected wire.



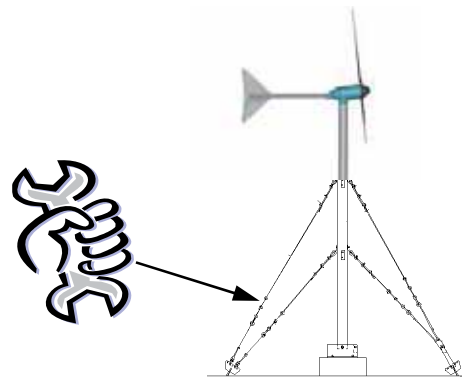
### 2. CHECK MECHANICAL CONDITION

WATCH AND LISTEN FROM THE TOWER BASE. Use binoculars. There should be no mechanical noise, rattle or vibration. The propeller and tail must not wobble. Lower or climb the tower for inspection, if indicated. There should be no buzzing either heard or felt with your hand on the tower mast. Go to Electrical Problems, if indicated.



### 3. INSPECT THE TOWER

Follow all inspection and maintenance requirements of the tower manufacturer. Tighten all nuts and bolts, especially wire clips. Check for cracks and bent or broken parts at the anchors and base structure. Check for broken strands and tighten guys.



### 4. CHECK THE BATTERY

Add only distilled water if needed. (Consult your battery manufacturer guide.)

Tighten battery connections

Remove corrosion and protect terminals

Wipe tops with baking soda solution.

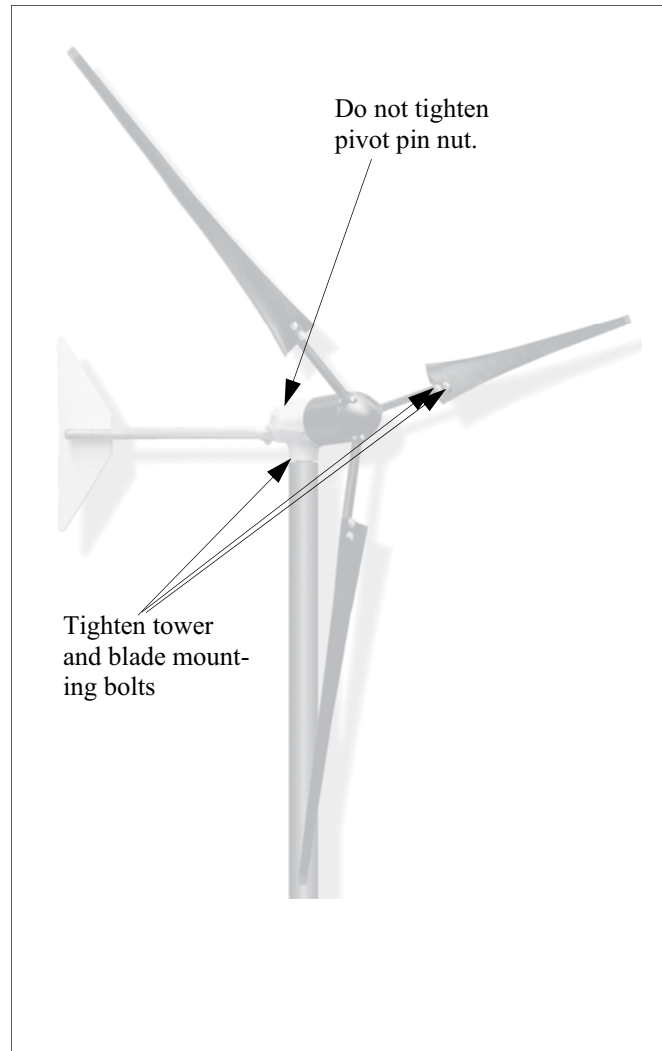




## 14. MAINTENANCE - ANNUAL

**LOWER TOWER AND GIVE WIND GENERATOR A COMPLETE MECHANICAL CHECK. FIX OR REPLACE ANY WORN OR LOOSE PARTS.**

1. Check tightness of all tower mounting nuts and bolts and propeller mounting bolts.
2. Check all bearings. Just perceptible play is acceptable.
3. Clean the propeller with mild detergent to remove all dirt and debris. Avoid scratching the surface. Replace blades if they are cracked or damaged.





# 15. TROUBLESHOOTING AND REPAIR

## WIND GENERATOR SYSTEM

First, one must determine if the problem is mechanical or electrical. Refer to the two illustrations below and then proceed to the appropriate section.



**Propeller does not turn = Mechanical Problem  
(or turns slowly)**

Proceed directly to **Table: Symptoms of Mechanical Problems, Page 25**

**Propeller turns slowly = Electrical Problem**

Proceed to **ELECTRICAL DIAGNOSIS PAGE, Page 26**, to diagnose the type of electrical problem the turbine is experiencing.

**Table: Symptoms of Mechanical Problems**

Symptom	Possible Cause	Correction
1. Propeller is stationary, even in high winds	<ul style="list-style-type: none"> <li>a. Ice in generator, or ice on propeller</li> <li>b. Debris between rotor and stator</li> <li>c. Loose, broken or rubbing magnet</li> <li>d. Bad or worn bearing</li> </ul>	<ul style="list-style-type: none"> <li>i. Wait for warm weather</li> <li>i. Turn propeller gently by hand and blow or use piece of paper to dislodge debris</li> <li>i. Contact factory or distributor to remove rotor and re-glue magnets</li> <li>i. Contact factory or distributor to replace bearing(s)</li> </ul>
2. Propeller will not turn at all except in high wind, scraping or rubbing sound at low rpm, always stops at same propeller position	<ul style="list-style-type: none"> <li>a. Same as above, except more likely to be high magnet or bad bearing.</li> <li>b. Swelled wire keepers due to high moisture</li> </ul>	<ul style="list-style-type: none"> <li>i. Same as above</li> <li>i. Contact factory.</li> </ul>
3. Propeller is harder starting, output is lower & there is more propeller noise than usual. Seems out of balance.	<ul style="list-style-type: none"> <li>a. Ice on blade</li> <li>b. Dirty blade</li> <li>c. Split, warped or damaged blade</li> <li>d. One or more blades on backwards</li> </ul>	<ul style="list-style-type: none"> <li>i. Wait for warm weather. Prop will eventually shed ice, leave running unless there is substantial vibration</li> <li>i. Clean with mild detergent</li> <li>i. Contact factory or distributor to replace broken or damaged blade</li> <li>i. See blade installation</li> </ul>
4. Propeller turns a little, never spins rapidly	<ul style="list-style-type: none"> <li>a. Blades on backwards. (See blade installation)</li> </ul>	<ul style="list-style-type: none"> <li>i. Turn blades over. Leading edge advances clockwise from upwind view.</li> </ul>
5. Tail, generator and tower vibrate or shake excessively at all or some wind speeds	<ul style="list-style-type: none"> <li>a. Blade out of balance</li> <li>b. Blade not tracking</li> <li>c. Rotor (magnet can) out of balance</li> <li>d. blade plate out of balance</li> </ul>	<ul style="list-style-type: none"> <li>i. Contact factory to replace blade</li> <li>i. Contact factory to replace mounting plate</li> <li>i. Return to factory or distributor</li> <li>i. Return to factory or distributor</li> </ul>
6. Rattle or clunking from generator	<ul style="list-style-type: none"> <li>a. Generator loose in tower. Loose rotor (magnet can) on shaft, loose tail, missing rubber bumper, wires slapping inside of mast, governor pivot bolt loose.</li> <li>c. Worn bearings</li> <li>d. Shaft broken</li> </ul>	<ul style="list-style-type: none"> <li>i. Inspect for damage. Repair as required. Retighten mounting hardware, use Loctite or equivalent thread-locking compound.</li> <li>i. Contact factory to replace bearings</li> <li>i. Contact factory to replace shaft</li> </ul>

## ELECTRICAL DIAGNOSIS - DETERMINING THE TYPE OF ELECTRICAL PROBLEM

Electrical problems can be in the generator, wiring or in the Whisper Controller. Determine which as follows:

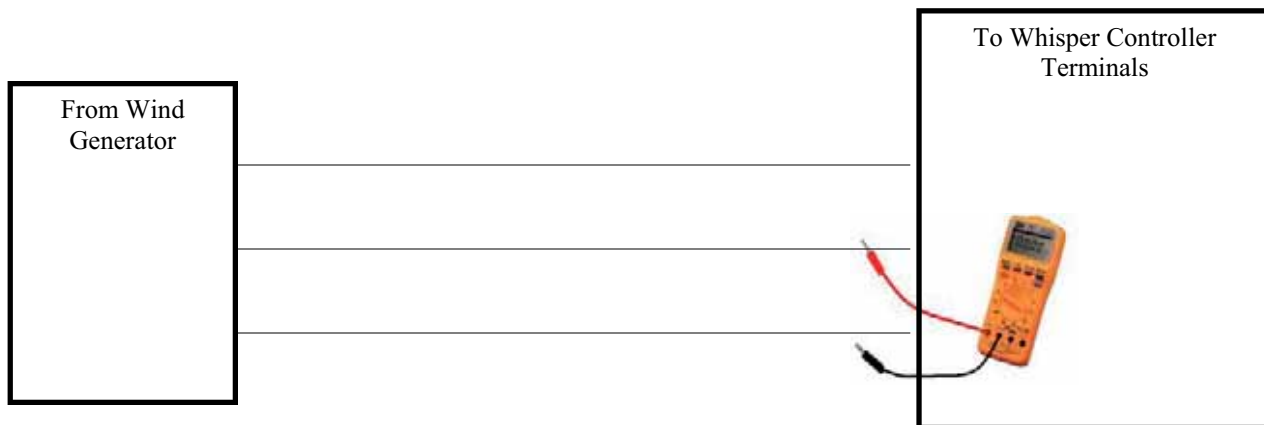
1. **Wind generator will not start (blades turn slowly as if the diversion switch is engaged):** On a day of moderate wind, disconnect the three wires from the wind generator one at a time at the Whisper Controller. If the wind generator starts, the wire that allowed it to start leads to a failed component in the Whisper Controller. Call the factory or the distributor to replace the failed component.

**OR**

2. **Wind generator still does not start:** On a day of moderate wind, disconnect any two wires. If the wind generator starts, the problem is most likely in the Whisper Controller. Go to Table, **Symptoms of Whisper Controller Problems, page 28**. If the wind generator still does not start the problem is in the tower wiring or the wind generator. Go to Table, **Symptoms of Electrical Problems, page 27**.

**OR**

3. **Wind generator is running, but may have an electrical problem:** As directed below, use a voltmeter to read the voltage across the leads and see the voltmeter test section below as a guide to possible problems.



### Voltmeter Test

1. Voltage increase and decreases slowly relative to the wind speed across all combinations of paired wires = Everything ok.
2. No voltage across two wires = One wire from wind generator not carrying power. Check in order: Check the tower wiring and Whisper Controller connections to insure proper wiring. If the wiring is correct contact authorized distributor or factory for further assistance.
3. Voltage significantly higher across two wires than the others = Contact the distributor or the factory, possibly a shorted diode.
4. Voltage significantly lower across two wires than the others = Bad connection at wind turbine voltage connections or faulty stator winding. Report this failure to your distributor or the factory.
5. Should these results appear inconclusive in determining the problem proceed directly to **Table: Symptoms of Electrical Problems, page 26**, or **Table: Symptoms of Whisper Controller Problems, page 28**.

**Table: Symptoms of Electrical Problems**

Symptom	Possible Cause	Correction
1. Propeller turns slowly even in strong wind, but will not start	<ul style="list-style-type: none"> <li>a. Diversion switch is ON</li> <li>b. Battery is dead (voltage less than 1/2 nominal)</li> <li>c. Incorrect turbine wiring</li> <li>d. Short circuit in wiring from generator to Whisper Controller</li> <li>e. failed component in Whisper Controller</li> <li>f. Short circuit in brush card or slip ring assembly</li> <li>g. Short in turbine</li> <li>h. Load or battery disconnected</li> </ul>	<ul style="list-style-type: none"> <li>i. Turn DIVERSION switch to BATTERY position.</li> <li>i. Disconnect loads and /or battery from Whisper Key until generator starts</li> <li>i. Rewire</li> <li>i. Check wiring from tower</li> <li>i. See "Voltmeter Test, page 26"</li> <li>i. Contact distributor or factory</li> <li>i. Contact distributor or factory</li> <li>i. Check all connections</li> </ul>
2. Propeller runs too fast, may whistle, no output, no unusual mechanical noise	<ul style="list-style-type: none"> <li>a. Two or three wires open between turbine and Whisper Controller.</li> <li>b. Whisper Controller diodes open or wire is disconnected at diode terminal</li> </ul>	<ul style="list-style-type: none"> <li>i. See "Voltmeter Test page 26"</li> <li>i. See "Voltmeter Test page 26"</li> </ul>
3. Propeller runs too fast, may whistle, low output, no unusual mechanical noise	<ul style="list-style-type: none"> <li>a. Battery voltage over 50% high</li> <li>b. Turbine may be in regulation, but the wind may be too high for the turbine to stop</li> </ul>	<ul style="list-style-type: none"> <li>i. Examine battery specifications and regulation set point, replace improperly-sized battery if necessary</li> <li>ii. Wait for calmer conditions and engage diversion switch to determine proper operation</li> </ul>
4. Propeller runs too fast, may whistle, output less than 50% for wind speed, growling, buzzing or vibration felt by hand or mast	<ul style="list-style-type: none"> <li>a. Disconnected wire between the turbine and the Whisper Controller</li> <li>b. One open or disconnected diode</li> <li>c. One slip ring or brush not making good connection.</li> </ul>	<ul style="list-style-type: none"> <li>i. See "Voltmeter Test, page 26"</li> <li>i. See "Voltmeter Test, page 26"</li> <li>i. Contact distributor or factory</li> </ul>
5. Propeller runs too slowly, output low, no unusual mechanical noise	<ul style="list-style-type: none"> <li>a. Battery voltage low, or a dead battery.</li> <li>b. Incorrect turbine wiring</li> </ul>	<ul style="list-style-type: none"> <li>i. Disconnect loads and let battery charge.</li> <li>i. Check wind generator wiring connections or rewire</li> </ul>

**Table: Symptoms of Whisper Controller Problems**

Symptom	Possible Cause	Correction
1. Propeller turns slowly, even in strong wind	<ul style="list-style-type: none"> <li>a. Brake Switch ON</li> <li>b. Shorted diode</li> <li>c. Dead or disconnected battery</li> <li>d. Short in wiring to turbine</li> </ul>	<ul style="list-style-type: none"> <li>i. Move switch to "OFF"</li> <li>i. Contact distributor or factory</li> <li>i. Insure battery voltage at Controller terminals is at least 10v, 20v, 32v, or 44v depending on turbine model</li> <li>i. See "Table of Electrical Problems" page 27</li> </ul>
2. Doesn't regulate, red light off and dumpload is cold	<ul style="list-style-type: none"> <li>a. Battery volts below setting</li> <li>b. Circuit Board bad</li> </ul>	<ul style="list-style-type: none"> <li>i. Adjust setting. Check battery with voltmeter. See page 17</li> <li>i. Contact distributor or factory</li> </ul>
3. Doesn't regulate, red light on and dumpload is cold	<ul style="list-style-type: none"> <li>a. Dumpload burned out or disconnected or wired wrong</li> <li>b. Bad connection from Circuit Board to power block</li> </ul>	<ul style="list-style-type: none"> <li>i. Contact distributor or factory</li> <li>i. Contact distributor or factory</li> </ul>
4. dumpload always on, red light on	<ul style="list-style-type: none"> <li>a. Wrong voltage setting</li> <li>b. Circuit Board bad</li> <li>c. Diversion switch set to "Stop" or disconnected.</li> </ul>	<ul style="list-style-type: none"> <li>i. Adjust setting. Check battery with voltmeter. See page 17</li> <li>i. Contact distributor or factory</li> </ul>

## 16. MECHANICAL REPAIRS AND PARTS REPLACEMENT

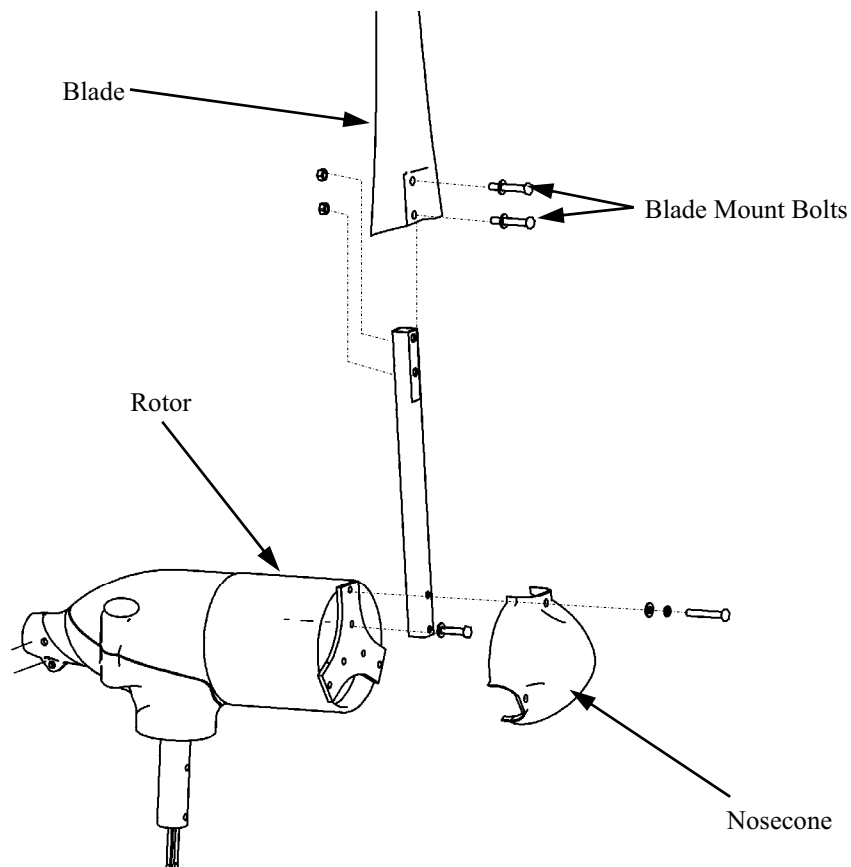


Do not attempt these repairs on top of the tower. Perform repairs only after tower has been lowered.

### BLADE UNMOUNTING

Remove blade, see Installation step #10, page 15 (Disassemble in reverse order). Remove rotor bolts and blade strap. See exploded view.

#### Typical Blade Assembly



### MECHANICAL REPAIRS AND PARTS REPLACEMENT

The following two sheets provide a complete exploded view and parts list of the Whisper 200. It is included as a guide for replacement parts and troubleshooting. It is, however, recommended that any internal repair of the turbine be performed by the factory or your authorized distributor. Any unauthorized attempt to repair the turbine leading to damage is not covered by warranty.



## Exploded View Parts List-Whisper 200

Item No.	Description	Quantity	Southwest Windpower Part # - H80
1	Casting Top	1	IAA07
2	Nylock Nut, M8	1	IAR17
3	Hex Head Cap Screw M8 x20	1	IAR07
4	Stator	1	IAR019
5	Snap Ring (20 mm)	2	IAR18
6	Bearing	3	IAJ01
7	Spindle	1	IAP06
8	Snap Ring (47 mm)	1	IAR22
9	Rotor	3	IAE20
10	Washer M6, SS	3	IAR05
11	Socket Head M6 x 16	3	IAR06
12	Stop Head, Rubber Pad	1	IAL03
13	Stop Head, Rubber Pad	1	IAL04
14	Pan Head Screw, M5 x 60	4	IAR02
15	Bronze Bushing	1	IAJ04A
16	Pivot Shaft	1	IAG06
17	Brush Cover	1	IAF09
18	Brush Holder	3	IAF06
19	Spring	4	IAF03
20	Brush with wire	3	IAF02
21	Brush, wire with terminal	1	IAF02, IAF01
22	Ground Screw M6 x 10	1	IAR03
23	Casting Bottom	1	IAB07
24	Washer, M8 x 16	1	IAR48
25	Nylock Nut, M8	1	IAR17
26	Yaw Shaft	1	IAD03
27	Snap Ring (62mm),	1	IAR21
28	Seal	1	IAR22
29	Light Assembly (Not Available)	1	IAK06
30	Bronze Thrust Washer	1	IAJ12
31	Hex Bolt, M8 x 25 SS	1	IAR09
32	Hex Bolt, M8 x 70 SS	1	IAR13
33	Tail Stock	1	IAQ07
34	Nylock Nut, M8	3	IAR17
35	Nylon Washer, M8 x 31	3	IAR16
36	SS Washer, M8 x 24	3	IAR15
37	Hex Bolts M8 x 55 SS	2	IAR12
38	Tail Fin	1	IAS04
39	Yaw Bearing	2	IAJ02
40	Yaw Shaft Snap Ring	1	IAR19

**H80 Exploded View**

